## THERMOCODE DIAGNOSTICS SHEET 2

FAULT	DECSRIPTION	REMEDY / ACTION
16	Printhaed Thermistor Fault Disconnected	<ol> <li>Check Blue Ribbon Cable is fitted correctly to Printhead and interconnect PCB.</li> <li>Faulty Printhead, replace.</li> </ol>
17	Processor Fault / Watchdog Failed.	<ol> <li>Check 5 Volt within the Printer and Power Supply is not low ar irregular.</li> <li>Re-programm complete system.</li> <li>Replace and re-program Processor and control circuit Boards.</li> </ol>
18	Character Generator Failed.	<ol> <li>The Font loaded to printer is corrupted.</li> <li>Characters being generated are too large for Memory.</li> <li>Init and re-load fonts in Printer.</li> </ol>
19	Font size wrong / incorrect	<ol> <li>Alter Font sizes in Text fields, to correct.</li> <li>Load correct specified Bit Map font for Format.</li> </ol>
20	Barcode Failed, characters or code unrecognized.	<ol> <li>Wrong characters in Barcode string.</li> <li>Too many characters in Barcode string.</li> <li>Barcode type not recognized.</li> </ol>
21	Allocated Memory Fail	<ol> <li>Init Printer and re-load Software.</li> <li>Replace Processor and Control Circuit Boards.</li> </ol>
22	Printhead Linear Position incorrect	<ol> <li>Check Belt is not broken and tensioned correctly.</li> <li>Check Linear Motor has power applied.</li> <li>Check debris is not stopping full movement linearly.</li> <li>Check the Home position has been programmed correctly.</li> <li>Check Both home sensors are functioning correctly.</li> </ol>

## WARNING

If any of the faults occur, you should correct the error condition before continuing with production.

## YELLOW LED FAULTS:-

Are generally programming errors, and must be corrected before allowing the Printer to continue Production operations. Ideally you will correct the programming errors and then re-load the Format to the Printer.

## **RED LED FAULTS:-**

Are generally Mechanical or Electrical faults, these may be resolved by simply removing and then replacing the cassette. Ideally the fault will be rectified correctly before trying to continue Production.